

AUCTIONS

Online Only Auction | 7-13 March 2019
Equipment Located at 813 SE 83rd St., Oklahoma City, OK 73149

**Mazak CNC Turning & Milling Centers,
Vertical & Horizontal Centers**

A&D
products

New 2007



Complete
Catalog
Available
Online

Preview: 11 March 2019, 8:00 am - 4:00 pm CT or earlier by appointment



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New 2006 Live Tooling

CNC Turning & Milling Centers

2 - Mazak Quick Turn Nexus 250MS CNC Turning & Milling Centers, S/Ns 180462 & 182387 (New 2006), Max Swing: 26.57", Max Machining Diameter: 14.96", Spindle Speeds: 35 - 4000 RPM (Main); 35 - 6000 RPM (Sub Spindle); 25 - 4500 RPM (Milling), w/ 12-Position Turret (3-Live Tool Holders), 10" Chuck (Main), 6" Chuck (Sub Spindle), Auto Tool Presetter, Mazatrol 640T Nexus CNC Control, Chip Conveyor, Coolant System Photos: 2-A, Back Cover

1 - Mazak Quick Turn Nexus 250MS CNC Turning & Milling Center, S/N 172933 (New 2005), Max Swing: 26.57", Max Machining Diameter: 14.96", Spindle Speeds: 35 - 4000 RPM (Main); 35 - 6000 RPM (Sub Spindle); 25 - 4500 RPM (Milling), w/ 12-Position Turret (3-Live Tool Holders), LNS Quick Load Servo S3 Bar Feed, Collet Chuck (Main), 6" Chuck (Sub Spindle), Auto Tool Presetter, Mazatrol 640T Nexus CNC Control, Chip Conveyor, Coolant System Photo: 2-B

1 - Mazak Quick Turn Nexus 250MS CNC Turning & Milling Center, S/N 184423 (New 2006), Max Swing: 26.57", Max Machining Diameter: 14.96", Spindle Speeds: 35 - 4000 RPM (Main); 35 - 6000 RPM (Sub Spindle); 25 - 4500 RPM (Milling), w/ 12-Position Turret (3-Live Tool Holders), Toellner Automated Loading System, Front Exit Parts Conveyor, 10" Chuck (Main), 6" Chuck (Sub Spindle), Auto Tool Presetter, Auto Parts Catcher, Mazatrol 640T Nexus CNC Control, Chip Conveyor, Coolant System Photos: 2-C, 2-D



2-B

New 2005 Bar Feed

CNC Turning Centers

1 - Mazak Quick Turn Nexus 400-II CNC Turning Center, S/N 195554 (New 2007), Max Swing: 33.27", Max Turning Diameter: 22.84", Max Turning Length: 40.35", Spindle Speed: to 2500-RPM, w/ 24-Position Turret, 12" Chuck, Auto Tool Presetter, Mazatrol Matrix Nexus Voice Adviser CNC Control, Chip Conveyor, Coolant System, Tailstock Photos: 3-A, Front Cover

1 - Mazak Quick Turn Nexus 250 CNC Turning Center, S/N 168997 (New 2004), Max Swing: 26.57", Max Machining Diameter: 14.96", Spindle Speeds: 35 - 4000 RPM, w/ 12-Position Turret, LNS Quick Load Servo S3 Bar Feed, Collet Chuck, Auto Tool Presetter, Mazatrol 640T Nexus CNC Control, Chip Conveyor, Coolant System, Tailstock Photos: 3-B, 3-C



2-C

New 2006 Auto Loader



2-D

1 - Daewoo Puma 250BX CNC Turning Center, S/N 195554 (New 1998), Max Swing: 22.4", Max Machining Diameter: 15.75", Max Turning Length: 34", Spindle Speed: 35 - 3500 RPM, w/ 10-Position Turret, 12" Chuck, Mitsubishi M520L CNC Control, Chip Conveyor, Coolant System, Tailstock Photo: 3-D



3-A

New 2007

CNC Chuckers

2 - Mazak Quick Turn Nexus 250HP CNC Chuckers, S/Ns 152288 & 154474 (New 2001), Max Swing: 26.57", Max Machining Diameter: 14.96", Bar Capacity: 2.75", Spindle Speed: 35 - 4000 RPM, w/ 12-Position Turret, LNS Quick Load Servo S3 Bar Feed, Collet Chuck, Auto Tool Presetter; Auto Parts Catcher; Mazatrol 640T PC-Fusion CNC Control, Chip Conveyor; Coolant System (Note: S/N 154474 w/ LNS 12' "Gatling Style" Bar Feed and 10" Chuck)

CNC Vertical Machining Centers

1 - Mazak Nexus 410A 4-Axis CNC Vertical Machining Center; S/N NA (New 2006), 16.1" x 35.4" Table, Travels: X-22.05"; Y-16.14"; Z-20.08", to 12,000-RPM, 40-Taper; Wired for 4th Axis, w/ 30-Position ATC, Renishaw Optical Receiver; Tool Length Measurement, Mazatrol 640M Nexus PC-Fusion CNC Control, Through Spindle Coolant, High-Pressure Coolant System, Chip Conveyor Photo: 4-A

1 - Mazak Nexus 410A 4-Axis CNC Vertical Machining Center; S/N 162528 (New 2003), 16.1" x 35.4" Table, Travels: X-22.05"; Y-16.1"; Z-20.08", to 12,000-RPM, 40-Taper; Wired for 4th Axis, w/ 30-Position ATC, Tool Length Measurement, Mazatrol 640M Nexus PC-Fusion CNC Control, Coolant System, Chip Conveyor Photo: 4-B

1 - Haas VF-1 4-Axis CNC Vertical Machining Center; S/N 22329 (New 2000), 14" x 26" Table, Travels: X-20"; Y-16"; Z-20", to 7500-RPM, 40-Taper; Wired for 4th Axis, w/ 20-Position ATC, Haas CNC Control, Programmable Coolant System, Chip Conveyor, 20-HP Spindle Drive Motor Photo: 4-C



3-B

Bar Feed

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3-C



3-D

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4-A

New 2006
4-Axis



4-B

4-Axis



4-C

4-Axis

CNC Horizontal Machining Center

1 - Mazak FH-480X 4-Axis CNC Horizontal Machining Center, S/N 132697 (New 1997), (2) 15.75" x 15.75" Pallets, Travels: X-22.05"; Y-22.05"; Z-20.08", to 12,000-RPM, 40-Taper; w/ 60-Position ATC, Mazatrol M-Plus CNC Control, Chip Conveyor, Coolant System Photo: 4-D

Horizontal Band Saws

1 - Hyd-Mech H-10A 10" x 10" Automatic Horizontal Band Saw, S/N HSA0107097, 10" Rounds & Squares, w/ Multi-Index Shuttle Feed, Programmable Control, Hydraulic Clamping, 10' Infeed Conveyor Photo: 4-E

1 - Mastercut S-300HA 10" x 12" Horizontal Band Saw, S/N NA (New 1999), 12" Rounds, w/ Shuttle Feed, Hydraulic Clamping, 8' Infeed Conveyor



4-D



4-E

Exceptionally well-maintained Mazak CNC turning & milling centers, turning centers, and vertical & horizontal machining centers

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Support Equipment



Bridgeport Series II 2-HP Vertical Milling Machine, S/N 222578, 9" x 48" Power Feed Table, DRO
Photo: 5-A

Sullivan Palatek 25D4JW 25-HP Air Compressor, S/N 1210080001, 95-CFM

Ingersoll-Rand IRN25HTAS 25-HP Air Compressor, S/N BND119U07017 (Note: Not Operable)

Champion R30 10-HP Tank Mounted Air Compressor, S/N R0035171

Sullivan Palatek SPRF-145A 220-PSIG Air Dryer, S/N 53182 (New 2017)

Champion CRH Refrigerated Air Dryer

Machining Accessories, Including: 4th Axis Indexers, Live Tool Holders, CAT 40 Tool Holders, Perishable & Carbide Tooling, Chucks, Collet Chucks, Collets, Bar Stock Support Sleeves, Vises, Coolant Pumps, Renishaw Tool Measurement Probes, Lista Cabinets, Chuck Jaws, (2) SMW Spacesaver 2100 Bar Feeds
Photos: 5-B - 5-F

Test & Measurement Equipment, Including: Optical Comparator; Granite Surface Plates, Calipers, Micrometers, Gauges, Refractometers

Miscellaneous Support Equipment, Including: Dump Hoppers, Work Benches, Storage Cabinets, Hand Tools, Carts, Double End Grinders, Belt Sanders Photo: 5-G

5-A

Complete Catalog
Available at
hilcoind.com/sale/ad-products



5-B



5-C



5-G



5-D



5-E



5-F

Bid online only with **Hilcobid**

Terms and Conditions

- An 18% buyer's premium will be charged on all assets. The buyer's premium will be reduced to 16% for all Hilcobid buyers if payment is made by means cashier's check, company check (with bank letter of guarantee) or wire transfer within 48 hours of sale close. Onsite cash payments will not be accepted for online only auctions.
- Sales tax will be applied as required. Sales tax rate, rules and exemption information is provided on our website.
- All items will be sold "as is, where-is" without any warranties, expressed or implied.

- Although obtained from sources deemed reliable, the Auctioneer makes no warranty or guarantee to the accuracy of the information herein contained.
- Removal deadline: 27 March 2019
- Removal dates and times: 14 - 27 March, 2019, 8:00 AM - 4:00 PM local time Monday through Friday.
- Standard Removal Terms apply: hilcoind.com/buyers/removal
- Subject to additions, deletions and prior sale.

Information contained herein deemed to be accurate at time of printing and subject to change. For updated information, please visit hilcoind.com/sale/ad-products

AUCTION

Mazak CNC Milling & Turning Centers & Vertical & Horizontal Machining Centers

ONLINE ONLY AUCTION | 7-13 MARCH 2019

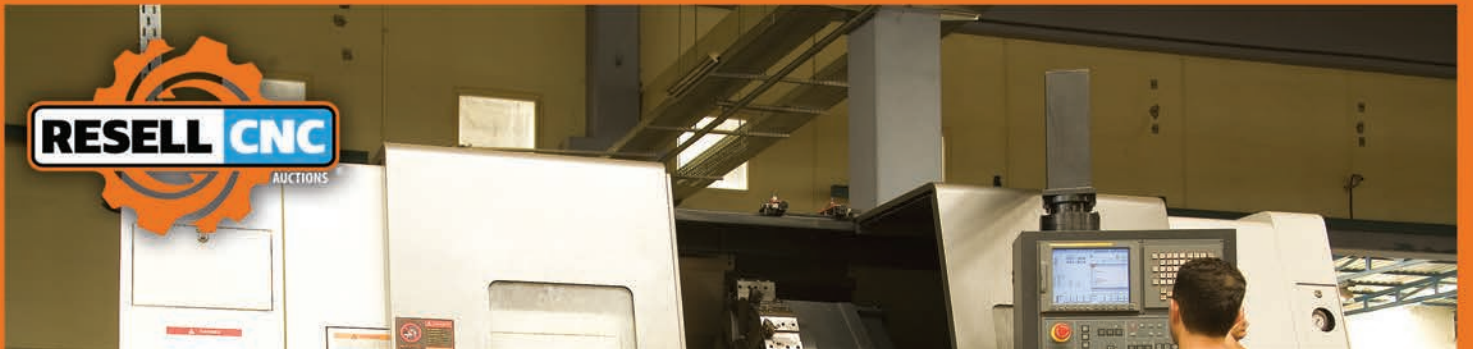
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